

ALO 200844

Band feed system



The ALO 200844 is a twin feeding station that uses two separate 6 wheel feeding units. The feed units has separate motors and they run separate from each other.

It is designed to feed band in a hardening line with a twin tube tempering furnace where one feeds towards first muffle and the other is pulling out of the second. Also suitable for a straight twin tube hardening line using three units in line.

The clamping is actuated by push button that is located at an operator panel that also includes a jog and E-stop button.

The 200844-3 version of the feed units have additional push button for control of a standard ALO "flying shear" unit that can be mounted directly to the feed stand for cutting of blades.

Fully integratable into ALO Central Control.

Standard C-C dimension between bands is 345 mm, custom modifications on request.

OPTIONS:

ALO 9817 Pneumatic shear:
9.1 the shear is stationary placed
9.2 the shear moves with the band, "flying shear"

MODELS:

200844: Band feed unit
200844-3: Band feed unit with control button for ALO "flying shear"

CAPACITY:

Band width: 12 - 80 mm
Band thickness: 0.9 - 1.6 mm
Feed Speed: 0.8 - 5 m/min