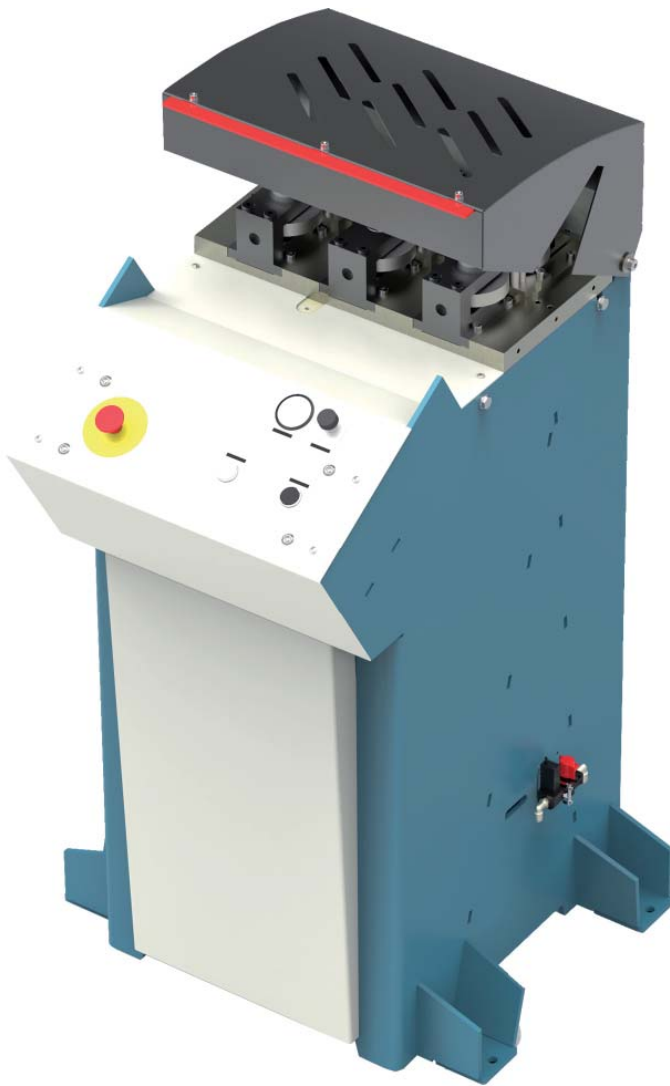


# ALO 200666

## Band feed system



This sturdy band feeder is designed to feed band in ALO 198ILT heat treatment line or in similar equipment. The feed units should be placed with one unit before hardening furnace, a second unit directly after hardening quench, and a third unit directly after last tempering furnace and quench.

Each drive unit have 6 wheel drive system with pneumatic band clamping complete with pressure gauge and regulator for adjustment of clamp pressure.

The clamping can be actuated by a push button that is located at an operator panel with a total of 5 push buttons and E-stop button.

A servo motor and gear are included but servo drive and parameterization of the drive are to be done by the customer and are not included in this offer.

The 200666-3 version of the feed units have additional push button for control of a standard ALO "flying shear" unit that can be mounted directly to the feed stand for cutting of blades.

### OPTIONS:

ALO 9817 Pneumatic shear:  
9.1 the shear is stationary placed  
9.2 the shear moves with the band, "flying shear"

### MODELS:

200666: Band feed unit  
200666-3: Band feed unit with control button for ALO "flying shear"

### CAPACITY:

Band width: 12 - 80 mm  
Band thickness: 0.9 - 1.6 mm