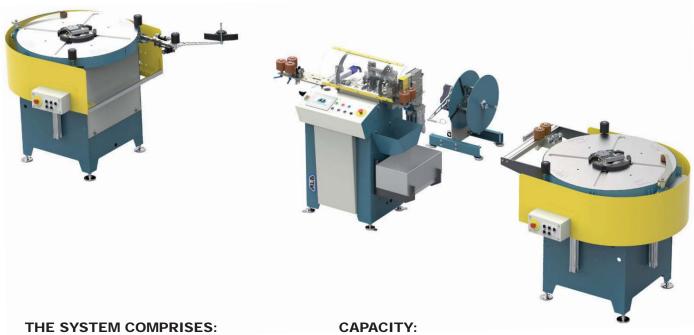
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ALO Center AB Industrivägen 10 SE-792 32 Mora Sweden phone: +46 250 94900 +46 250 18332 fax: e-mail: info@alocenter.se



## ALO 144

# ALO 144 Coil wind station for band saw blades



Feed and measuring system Cutting unit Tooth matching system Pay-off coiler with protective cover Take-up coiler with protective cover

Blade width: Blade thickness: Blade length: Feed speed:

12 - 50 mm 0.3 - 1.6 mm 0 - 1000 m 0 - 57 m/min

1/2 - 2" 0.01 - 0.063" 0 - 3280 ft 0 - 187 ft/min

### **HIGHLIGHTS**:

- Length measuring with coiling rates up to 57m/min •
- Match finder compare actual band pitch against programmed band pitch to avoid wrong set up •
- Improved and updated shear unit for trouble free cutting •
- Take up coiler operates with torque control for best coiling result
- Safe version of coiling center that interlocks with coiler plate •
- Coilers have safe protective guarding •
- Option: Capping allows you to add capping during coiling •
- Option: Bar code reader system for quick and easy setup of work orders
- Option: Ink jet printer can be connected to print your brand/logo during coiling

### COILER:

Take up coiler operates with torque control: 880-CW 1000mm outside diameter (OD) Pay off coiler, options:

880-CTL 1000mm OD 863-CTL 1250mm OD



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www.alocenter.se

## ALO 144



The new improved shear unit



Safety coil center 90915-S: Releasing the hooks from the plate

## **MACHINE DESCRIPTION**

Our new machine is easy to use and fast, length measuring with a coiling rates up to 57m/min. Let the "Match finder" do the job when comparing the actual band pitch against programmed band pitch to avoid wrong set up and the improved and updated shear unit gives you a trouble free cutting.

Take up coiler operates with torque control for best coiling result and the new safe version of coiling center interlocks with the coiler plate. The coilers have a safe protective guarding for a secure work environment

To make the job even easier ALO 144 has some great options:

- Bar code reader system for quick and easy setup of work orders.
- Capping allows you to add capping during coiling.
- Ink jet printer can be connected to print your brand/logo during coiling.

OPTIONS:		
144-BAR:	Bar code reading system	
144-CAP:	Tooth protection applier	
144-INK-KIT:	Ink jet printer	
9091x:	Collapsible coiling center	

#### **TECHNICAL SPECIFICATION:**

Band width:	12 - 50 mm	1⁄2 - 2"
Band thickness:	0.3 - 1.6 mm	0.01 - 0.063"'
Band length:	0 - 1000 m	0 -3280 ft
Accuracy:	± 10 mm at L= 10 m	± 0,4" at L = 33 ft
Feed speed:	0 - 57 m/min	0 - 187 ft/min
Coiler OD take up:	1000 mm	39,37 "
Coiler OD pay off:	1000/1250 mm	39,37 / 49,21"
Max coil weight:	250 kg	550 lb
Type of coiler centres:	Collapsible coiling center	with automatic band end lock device.
Air pressure:	6.3 bar	91 psi
Voltage:	400 VAC ±10% 3 phase, 50 60 Hz ±1% directly earthed system.	
Space requirement (LxWxH):	6000x2000x1800mm	236x79x71"
Weight:	612 kg	Including coilers

SWEDISH QUALITY WITH RESPECT FOR THE ENVIRONMENT AND SAFETY REGULATIONS

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